Defect assembling modul no.:	D	.	Customer:

Servicesheetnumber: Article:

	ID number	igm serial number	Manufacturer serial number
Defect part:			
New part:			

Error found by Mr./Mrs.:   Tel./E-mail:

Part replaced by Mr./Mrs.:   Company: Date:

Project no. (1xxxxx):   Installation no. (3xxxxx):

Operating hours total: Operating hours drives ON:

Customer requires:

Repair	Check/Cost estimate	Replacement	Warranty

ERROR DESCRIPTION:

No funtion	Is failed occasionally	Subsequently error	Received defect

Destroyed by:

Detailled error description:

Replacement part received	Date:	Packing slip/invoice no.:
	Order no. customer:	Sales order no. igm:

ATTENTION - for below parts add. forms/steps are needed   attached

FRONIUS circuit board: Fill in and attach Fronius servicesheet

K6 servos: Ti296   processed on: from:

Filled in by igm head quarters: Name/Date:

Defect: yes   no

Detected error: